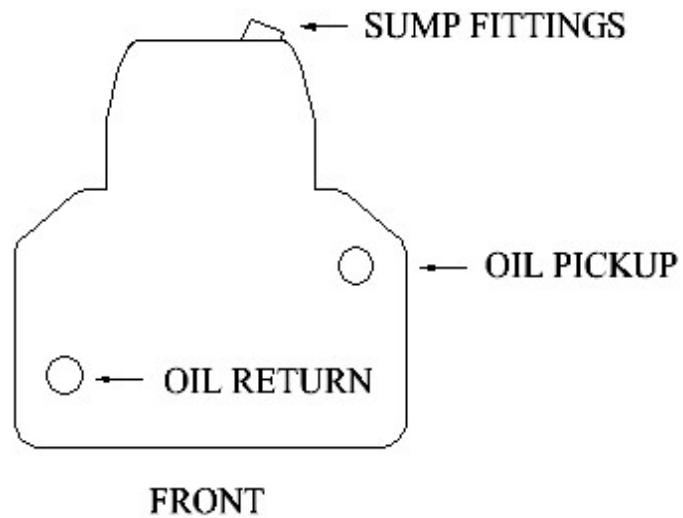
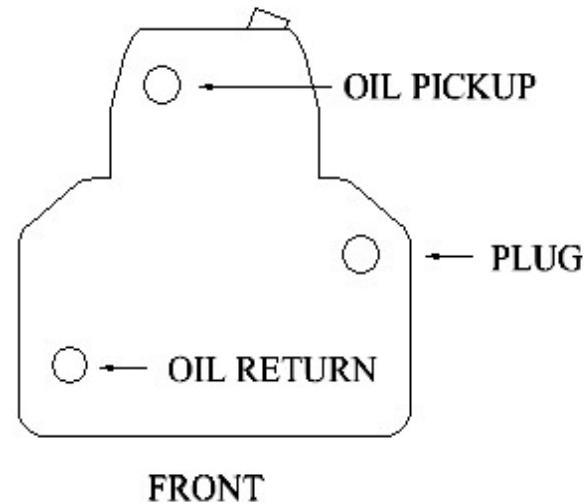


MODIFICATION  
#1  
NO WELDING  
REQUIRED

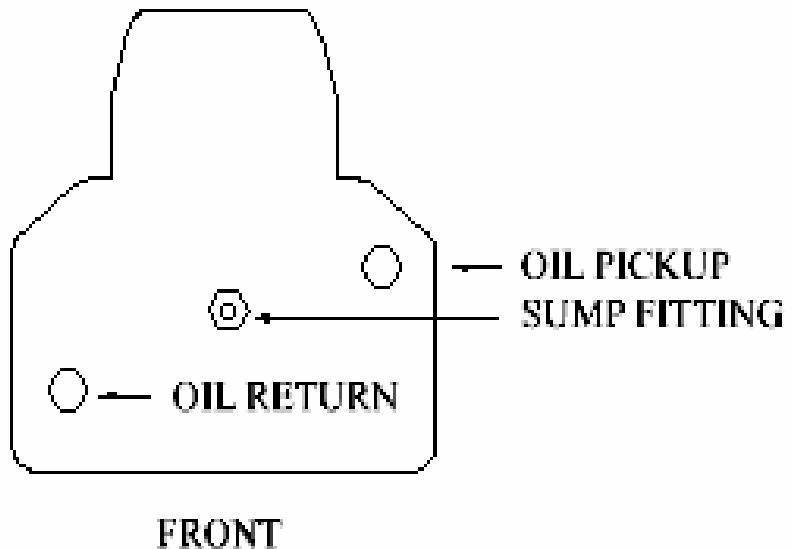


MODIFICATION  
# 2  
WELD ON BOSS



MODIFICATION  
#1

WELD BOSS ——



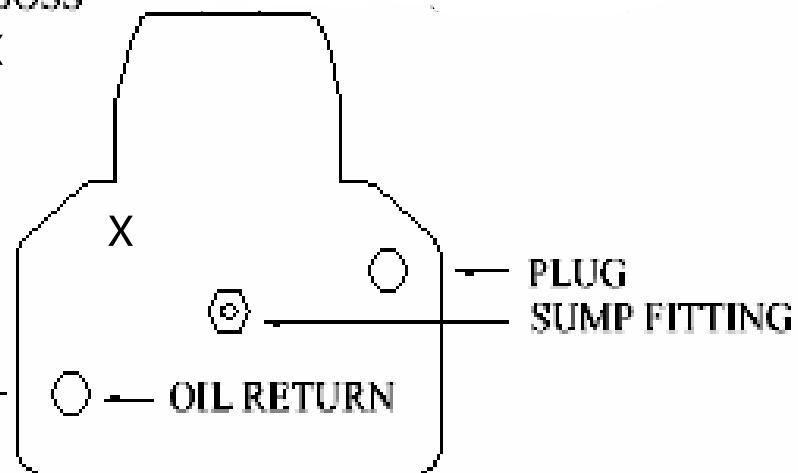
MODIFICATION  
#2  
ALLOWS BETTER  
OIL PICKUP

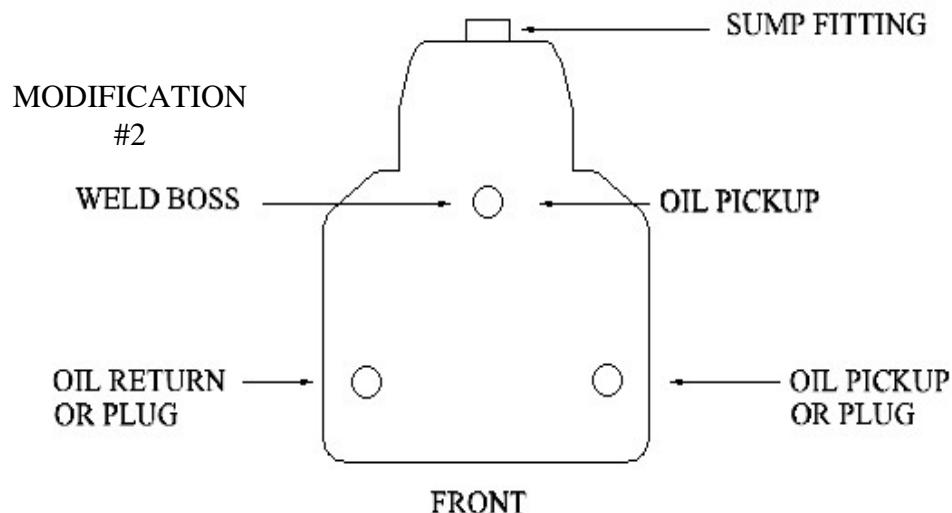
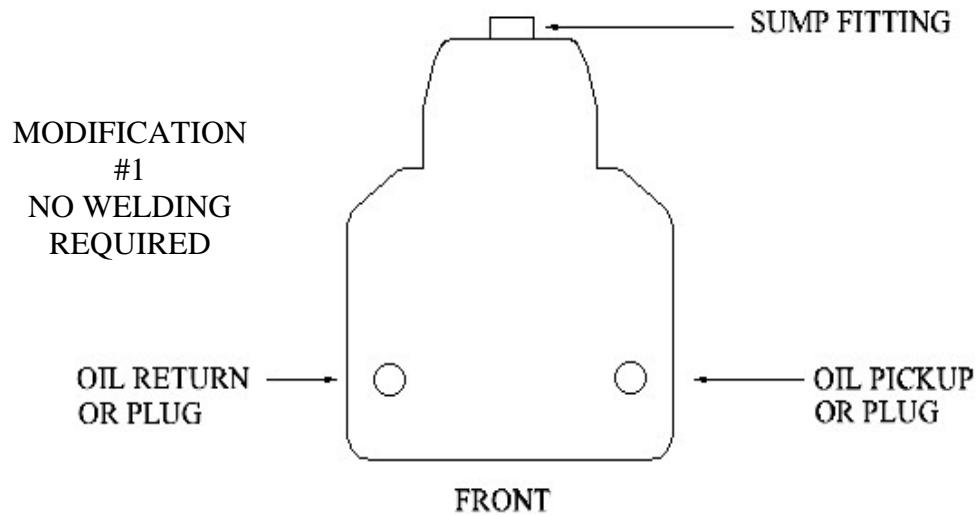
WELD BOSS ——

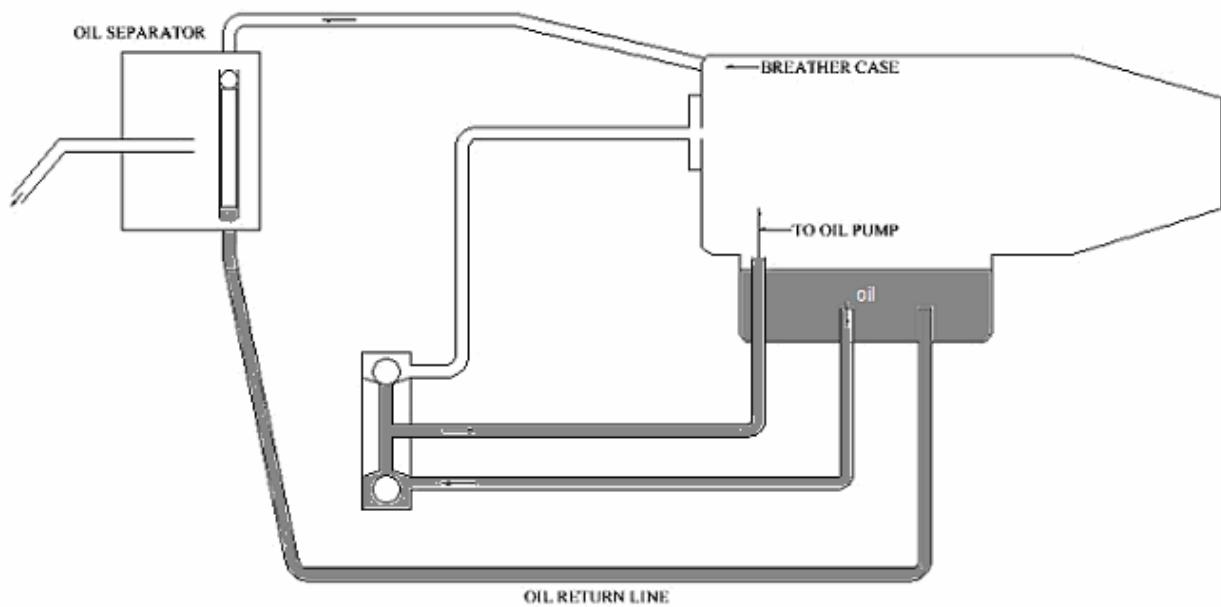
WELD BOSS

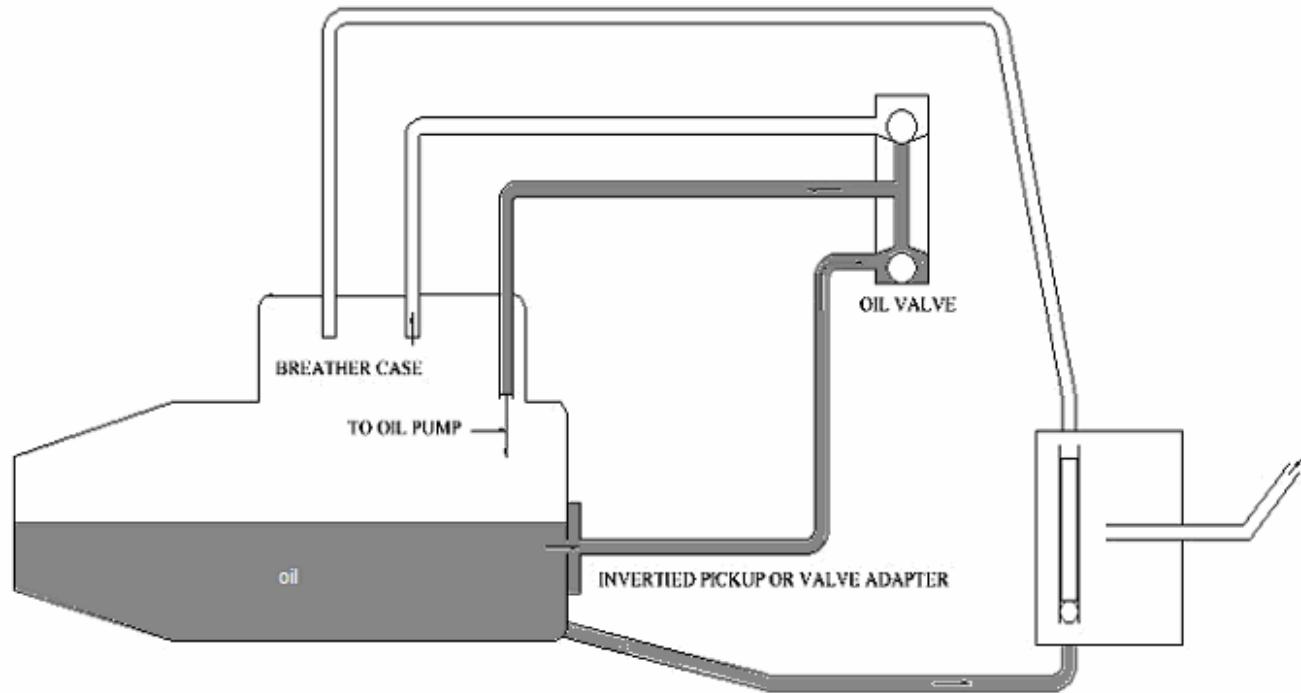
X

FRONT









VIEW LOOKING UP FROM BOTTOM